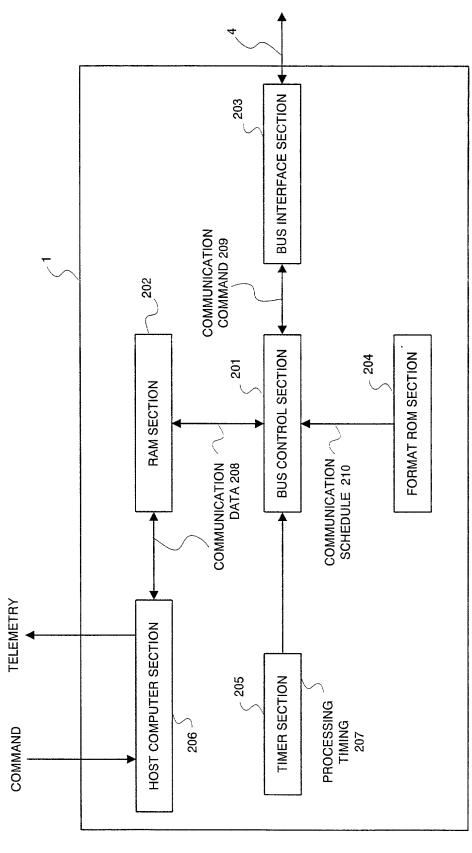


FIG. 2



	ALLOCATE NON-PERIODICAL COMMUNICATION AT 5 Hz (BWalloc = 5 Koctet/se ALLOCATE NON-PERIODICAL COMMUNICATION AT 2 Hz (BWalloc = 2 Koctet/se					ALLOCATE NON-PERIODICAL COMMUNICATION AT 1 Hz (BWalloc = 1 Koctet/se				ALLOCATE NON-PERIODICAL COMMUNICATION AT 1 Hz (BWalloc = 1 Koctet/se	
FIG. 3	60 MILLISECONDS	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD	NON-PERIODICAL COMMUNICATION PROCESSING PERIOD				
FIC FRAME = 100 MILLISECONDS	terminal de la maria de la companya	COMMUNICATION TERMINAL #1	COMMUNICATION TERMINAL #2	COMMUNICATION TERMINAL #1	COMMUNICATION TERMINAL #4	COMMUNICATION TERMINAL #1	COMMUNICATION TERMINAL #2	COMMUNICATION TERMINAL #1	COMMUNICATION TERMINAL #5	COMMUNICATION TERMINAL #1	COMMUNICATION TERMINAL #6
PROCESSIN	40 MILLISECONDS	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD	PERIODICAL COMMUNICATION PROCESSING PERIOD
SYNCHRONIZING COMMAND	\	0	-	2	က	4	Ω	9	7	80	6
SX SX		—		REPE	MOITIT	N PERI	OD 1	SECO	ND —		

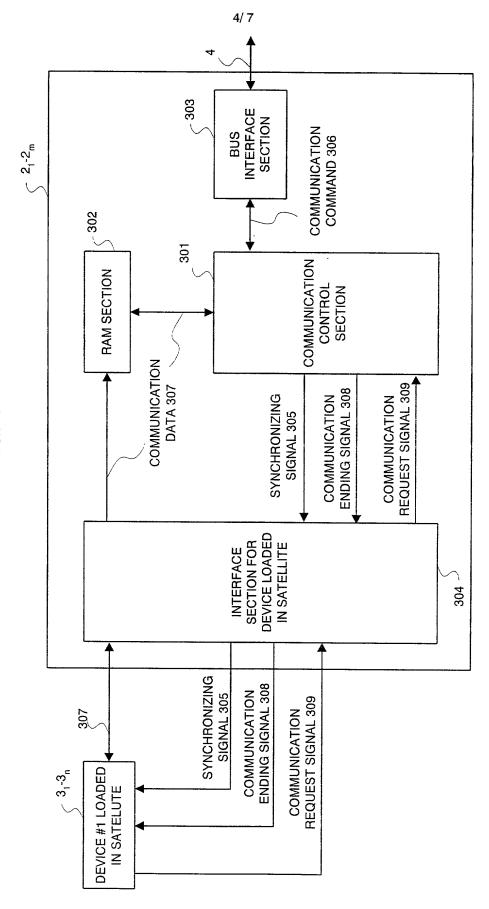
DEFINE PACKET LENGTH CAPABLE OF CONDUCTING TRANSMISSION AND RECEPTION WITHIN NON-PERIODICAL COMMUNICATION PROCESSING TIME PERIOD BAND TO EACH COMMUNICATION TERMINAL IN ACCORDANCE WITH SCHEDULE SET IN FORMAT ROM SECTION

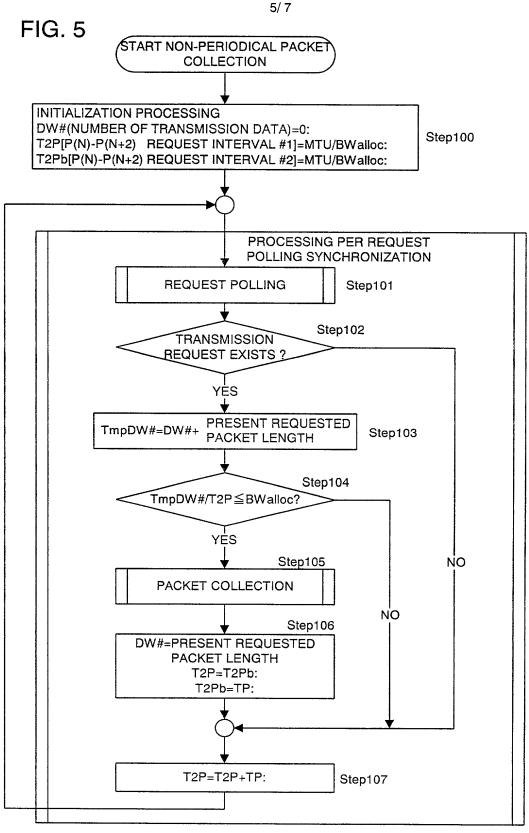
PACKET

STATICALLY DISTRIBUTE COMMUNICATION

AS THE MAXIMUM PACKET LENGTH
CONDUCT ONLY TRANSMISSION OF ONE PACKET WITHIN ONE NON-PERIODICAL
COMMUNICATION PROCESSING TIME PERIOD



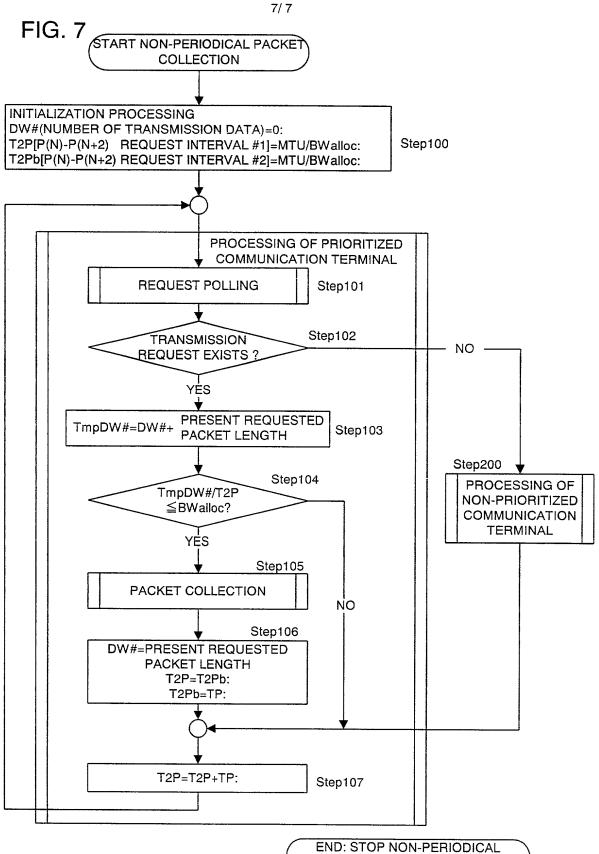




END: STOP NON-PERIODICAL PACKET COLLECTION

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PACKET COLLECTION